

**Quadrant EPP Quadrant PVC - Polyvinyl Chloride, Type I, Grade 1 (ASTM Product Data Sheet)**
**Categories:** Polymer; Thermoplastic; Vinyl (PVC); PVC, Molded

- Material Notes:**
- Performs in applications to 140°F (60°C)
  - Resists mild acids, alkalis and solvents
  - Has UL94 V-O Flammability Rating
  - Is Type I, Grade I gray per ASTM D-1784
  - Thermoforming performance
  - No moisture absorption
  - Chemical- and corrosion-resistant

Physical Properties	Metric	English	Comments
Specific Gravity	1.40 g/cc	1.40 g/cc	ASTM D792
Water Absorption	<= 0.040 %	<= 0.040 %	Immersion, 24hr; ASTM D570(2)
Water Absorption at Saturation	<= 0.040 %	<= 0.040 %	Immersion; ASTM D570(2)
Mechanical Properties	Metric	English	Comments
Hardness, Shore D	89	89	ASTM D2240
Tensile Strength	57.6 MPa	8350 psi	ASTM D638
Elongation at Break	5.0 %	5.0 %	ASTM D638
Tensile Modulus	3.21 GPa	465 ksi	ASTM D638
Flexural Strength	57.6 MPa	8350 psi	ASTM D790
Flexural Modulus	2.74 GPa	398 ksi	ASTM D790
Compressive Strength	82.7 MPa	12000 psi	10% Def.; ASTM D695
Compressive Modulus	2.41 GPa	350 ksi	ASTM D695
Izod Impact, Notched	0.214 J/cm	0.400 ft-lb/in	ASTM D256 Type A
Electrical Properties	Metric	English	Comments
Surface Resistivity per Square	>= 1.00e+12 ohm	>= 1.00e+12 ohm	ASTM D257
Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	60.0 °C	140 °F	Long Term
Deflection Temperature at 1.8 MPa (264 psi)	46.7 °C	116 °F	ASTM D648
Flammability, UL94	V-0	V-0	1/8 inch (Estimated Rating)
Compliance Properties	Metric	English	Comments
3A-Dairy	No	No	
Canada AG	No	No	
FDA	No	No	
NSF	No	No	
USDA	No	No	
USP Class VI	No	No	
Chemical Resistance Properties	Metric	English	Comments
Acids, Strong (pH 1-3)	Limited	Limited	
Acids, Weak	Acceptable	Acceptable	
Alcohols	Acceptable	Acceptable	
Alkalies, Strong (pH 11-14)	Acceptable	Acceptable	
Alkalies, Weak	Acceptable	Acceptable	
Chlorinated Solvents	Limited	Limited	
Conductive / Static Dissipative	Yes	Yes	
Continuous Sunlight	Limited	Limited	
Hot Water / Steam	Limited	Limited	
Hydrocarbons - Aliphatic	Limited	Limited	
Hydrocarbons - Aromatic	Limited	Limited	
Inorganic Salt Solutions	Acceptable	Acceptable	
Ketones, Esters	Unacceptable	Unacceptable	

**Descriptive Properties**

Machinability 6 1-10, 1=Easier to Machine